

**MAGNETIC CHUCK FOR CONVERGENCE APPARATUS****Menard, Jean Pierre**

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**TECHNICAL FIELD**

The present invention relates to the field of mechanical focusing and convergence devices for optical systems, and more particularly to an improved holding apparatus for mechanical convergence fixtures for projection-type liquid crystal projectors. The predominant current usage of the inventive magnetic chuck is in commercial video projection devices wherein accuracy of adjustment, economy of manufacture and ruggedness are all important factors.

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**BACKGROUND ART**

In a liquid crystal projector, white source light is separated into beams of its three primary colors. Each beam is then infused with an image by an imaging device, for example a miniature liquid crystal light valve (micro-LCD). Finally, the three beams are recombined into a single image and projected onto a display surface (a screen).

The micro LCD's generate a representation of the image to be projected by using many small picture elements referred to as pixels. Therefore, the above mentioned beams of light that emerge from the micro-LCD's are pixellated representations of the particular color components of the image. Thus, an accurate projected image requires that the pixels of the three infused beams be precisely aligned during the recombination step, meaning that the micro-LCD's themselves must be carefully positioned. In order to optimally orient the micro-LCD's the following requirements must be met.

(1) 6 degree of freedom (dof) adjustment capability must be available. Both rotation and linear translation with respect to three perpendicular axes are required in order to ensure that proper image alignment can be achieved.

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(2) Adjustment mechanisms must have high resolution controls. Because of the small size of the pixels, direct manual adjustments are too crude to achieve proper alignment. Some sort of interface must be provided which can transform relatively large-scale operator inputs into micro-LCD motions of a magnitude commensurate with the pixel size.

(3) Adjustment mechanisms must provide positive positioning constraints. Since multiple operations are required to tune all 6 degrees of freedom, intermediate adjustments must have some amount of resistance to motion. Positioning devices typically have some sort of final locking mechanism, but to activate and deactivate that mechanism numerous times over the course of adjustment is cumbersome and often impossible. Therefore, any robust positioning device must provide for physical locating effects, rather than relying on balance, gravity or friction.

(4) The individual magnification of each image must be independently adjustable. There must be a means for making slight adjustments to the projected size of the image from any projection device. This means must be simple, inexpensive, and easy to use such that adjustments can be made quickly during the production process.

In order to achieve the above objectives, it is necessary to have some means for temporarily holding the LCD imager while the described adjustments are made. Such means should be easy to use, should not place any undue stress on the imager such that the image is distorted, and should not in any way harm the imager. It has been known to use a vacuum chuck for this purpose wherein the imager is held to a fixture apparatus by a vacuum. Other known methods have been to physically restrain the imager with a hook, or grabbing apparatus, or the like. In such methods some sort of holding force is required, and this has frequently been provided by a rubber band.

While the above attachment methods and apparatus have performed adequately for the purpose, they have all been somewhat cumbersome in some manner and/or have not held the imager as securely as might be desired. It would be desirable to have some method or means for holding an LCD imager to a fixture apparatus which holds the imager securely, releases quickly and easily, is easy and quick to use, and which does not harm the imager.

## SUMMARY

Accordingly, it is an object of the present invention to provide a holding device for  
5 an optical-mechanical convergence device which will provide for accurate and easy  
positioning of a liquid crystal display ("LCD") in a projection apparatus.

It is still another object of the present invention to provide a method and apparatus  
for temporarily securing a micro-LCD which is economical to manufacture.

It is yet another object of the present invention to provide a method and apparatus  
10 for temporarily securing a micro-LCD which is rugged in that the position of the micro-  
LCD will not shift when subjected to normal shock and vibration.

It is still another object of the present invention to provide an apparatus and  
method for temporarily securing a micro-LCD while it is positioned by a convergence  
apparatus.

15 Briefly, an embodiment of the invention has a face against which an imager can  
rest. The substrate of the imager is selected for many other properties, but also for its  
magnetic permeability. The face has a pair of steel plates that are magnetically isolated  
from each other. There is a shaft/armature that passes between the two plates. The  
armature has a magnet with poles which point radially outward. When the armature is  
20 in a first orientation, the poles are facing the steel plates and the fixturing device will  
then firmly hold any magnetically permeable material that is placed against the face and  
thereby completes the magnetic circuit. When the armature is rotated ninety degrees,  
the poles then straddle the two steel plates. The magnetic circuit is then completed  
through the plates and there is no attraction at the fixture face.

25 An advantage of the present invention is that an LCD imager can be temporarily  
secured while convergence adjustments are made.

A further advantage of the present invention is that an LCD imager is held  
securely in place.

Another advantage of the present invention is the an LCD imager is held in place  
30 without placing any undue stress thereon.

Still another advantage of the present invention is that an LCD imager is easily

and quickly affixed to a convergence adjustment apparatus.

Yet another advantage of the present invention is that an LCD imager is easily released from a convergence adjustment apparatus.

5 These and other objects and advantages of the present invention will become clear to those skilled in the art in view of the description of modes of carrying out the invention, and the industrial applicability thereof, as described herein and as illustrated in the several figures of the drawing. The objects and advantages listed are not an exhaustive list of all possible advantages of the invention. Moreover, it will be possible to practice the invention even where one or more of the intended objects and/or  
10 advantages might be absent or not required in the application.

Further, those skilled in the art will recognize that various embodiments of the present invention may achieve one or more, but not necessarily all, of the above described objects and advantages. Accordingly, the listed advantages are not essential elements of the present invention, and should not be construed as limitations.

#### BRIEF DESCRIPTION OF THE DRAWINGS

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20 Fig. 1 is perspective view of an example of a magnetic chuck apparatus according to the present invention, shown in relation to a convergence apparatus and an LCD imager;

Fig. 2 is an exploded perspective view of the magnetic chuck of Fig. 1;

Fig. 3 is a perspective view of the armature assembly of Fig. 2;

Fig. 4 is an exploded perspective view of the armature assembly of Fig. 2;

25 Fig. 5 is a cut-away view of an example of a magnetic chuck, according to the present invention, in an off position; and

Fig. 6 is a cut-away view of an example of a magnetic chuck, according to the present invention, in an on position.

## DETAILED DESCRIPTION

The embodiments and variations of the invention described herein, and/or shown  
5 in the drawings, are presented by way of example only and are not limiting as to the  
scope of the invention. Unless otherwise specifically stated, individual aspects and  
components of the invention may be omitted or modified, or may have substituted  
therefore known equivalents, or as yet unknown substitutes such as may be developed  
in the future or such as may be found to be acceptable substitutes in the future. The  
10 invention may also be modified for a variety of applications while remaining within the  
spirit and scope of the claimed invention, since the range of potential applications is  
great, and since it is intended that the present invention be adaptable to many such  
variations.

One particular embodiment of the present invention is a magnetic chuck  
15 apparatus which is shown in perspective in the view of Fig. 1 and is designated therein  
by the general reference character 10. In the view of Fig. 1, the magnetic chuck 10 is  
shown affixed to a convergence apparatus 12. The convergence apparatus 12 is not a  
part of the present invention, and so is not shown in great detail herein. The inventive  
magnetic chuck 10 can be used with essentially any such convergence apparatus 12  
20 now in use or yet to be developed.

In the view of Fig. 1 an imager 14 is shown detached from the magnetic chuck 10.  
The LCD imager 14 may be of essentially any type (e.g., LCD, deformable mirror  
device, etc.) either known or yet to be developed, with the single exception that a  
substrate 16 of the imager 14 (or at least some part thereof) should be of a  
25 magnetically permeable material such that the imager 14 can be held to the chuck 10  
thereby. It is intended that the imager 14 be magnetically attracted to a grip face 18 of  
the magnetic chuck 10, as will be described in more detail hereinafter.

Fig. 2 is a partially exploded perspective view of the magnetic chuck 10 of Fig. 1.  
In the view of Fig. 2 can be seen two steel grip shoes 20, an armature assembly 22, an  
30 aluminum frame 24, and an aluminum retainer and travel limiter 26. A groove 28 in the  
retainer 26 is adapted for accepting a ridge 30 on the armature assembly 22 and the

retainer 26 is secured to the armature assembly 22 by a retainer screw 32. A plurality (four, in this present example) of shoe screws 33 secure the two steep grip shoes 20 to the aluminum frame. As can be appreciated from the views of Figs. 1 and 2, when the magnetic chuck 10 is assembled, the armature assembly 22 is free to turn between the steel grip shoes 20 within the limits imposed by the shape of the retainer 26. The particular range of motion will be discussed in more detail hereinafter.

Fig. 3 is a perspective view of the armature assembly 22 showing a magnetic pole direction indicator arrow 34 which represents the North/South alignment of the magnetic poles. Which end of the indicator arrow 34 represents North and which end indicates South is not relevant to the invention, and so is not shown in the view of Fig. 3.

Fig. 4 is an exploded perspective view of the armature assembly 22. As can be seen in the view of Fig. 4, the armature assembly 22 has an aluminum (non-magnetic) shaft 36. In this description of the invention where parts are called out as being made of aluminum, it should be understood that essentially any type of non-magnetic material that is otherwise suitable for construction of those particular parts could be substituted for the aluminum. Similarly, it should be understood that other types of magnetic material might be substituted for the steel parts described herein. The aluminum shaft 36 has affixed thereto a knob 40 whereby the armature assembly 22 can be manually rotated by a user.

Fit within the aluminum shaft 36 are two steel pole pieces 42 with a magnet 44 disposed therebetween. In this particular embodiment, pole pieces 42 are cylindrical solids having faces 43 in the shape of segments of a circle. Thus, when magnet 44 and pole pieces 42 are mounted in armature assembly 22, armature assembly 22 has a shape that corresponds to the shape bounded by the interior surfaces of grip shoes 20.

In the particular embodiment shown, the assembled armature assembly 22 and the shape bounded by the interior surfaces of grip shoes 20 are both circular cylinders, but this particular geometry is not an essential element of the invention. What is important is that the shapes of the armature assembly 22 and grip shoes 20 correspond in such a way that when armature assembly 22 is in one position the magnetic field passes through grip faces 18 to magnetically engage imager 14, and when armature assembly 22 is in a second position, the magnetic flux is shunted through grip shoes 20 (or some

other shunting circuit).

Fig. 5 is a partially cut-away, perspective view of an example of the inventive chuck in an off position 10a and Fig. 6 is a view of an example of the inventive chuck in an on position 10b. As can be appreciated by one skilled in the art, when the knob 38 is turned such that the steel poles 42 are in the position shown in the view of Fig. 10a, then a first magnetic flux path 46a is routed through the steel grip shoes 20. Alternatively, when the steel poles 42 are in the position shown in the view of Fig. 10b, then a second magnetic flux path 46b is established between the two steel grip shoes 20. Therefore, when the imager 14 (Fig. 1) is brought near the grip face 18 and further when the steel poles 42 are in the position shown in the view of Fig. 10b, then the second magnetic flux path 46b will run through the substrate 16 (Fig. 1) of the imager 14 and the imager 14 will be held to the grip face 18. When the knob 40 is rotated to place the steel poles 42 as shown in the view of Fig. 10a, then the path of least resistance for the second magnetic flux path 46a is established, as shown, through the steel grip shoes 20, and the imager 14 is released from the grip face 18.

Referring back to Fig. 2, retainer 26 limits the travel of armature assembly 22 as follows. A arcuate notch 35 in retainer 26 defines the range of motion of armature assembly 22. An extension (not shown) formed in the bottom of one of grip shoes 20 engages a first end of notch 35 when armature assembly 22 is rotated in one direction, and engages a second end of notch 35 when armature assembly 22 is rotated in a second direction. The angular measure of arcuate notch 35 determines the angle through which armature assembly 22 can be rotated. It should be noted that this travel limiting feature of this embodiment is an optional feature, and could be replaced, for example by simply providing relative position markings on armature assembly 22 and on one or both of grip shoes 20 or frame 24.

Various modifications may be made to the invention without altering its value or scope. For example, the size, shape, and placement of components described herein may each or all be varied according to the requirements of the particular application. As a further example, an electro-magnet may be substituted for the permanent magnet shown in the particular embodiment presented in drawings. The use of an electro-magnet advantageously eliminates the need to rotate the magnet and to shunt the

magnetic field in the off position, because the magnetic field of an electro-magnet can be switched simply by providing or disrupting electrical current to the magnet.

All of the above are only some of the examples of available embodiments of the present invention. Those skilled in the art will readily observe that numerous other  
5 modifications and alterations may be made without departing from the spirit and scope of the invention. Accordingly, the disclosure herein is not intended as limiting and the appended claims are to be interpreted as encompassing the entire scope of the invention.

### INDUSTRIAL APPLICABILITY

The inventive improved magnetic chuck 10 is intended to be widely used in the construction of projection type imaging devices. Currently, the invention is being  
15 applied to the construction of multi channel imaging devices using reflective type LCD devices such that three of the improved imager assemblies 10 are employed in each such device. However, it is within the scope of the invention that other types of display devices (not shown) could be employed, and other types of imaging engines constructed, according to the present inventive method.

The inventor has discovered that application of the present invention provides for  
20 imaging devices to be fixtured more quickly and more firmly for convergence operations, as compared to prior art methods and apparatus. The imaging devices can also be released more quickly and easily. According to the present invention, the magnetic chuck 10 can be turned on or off with the simple turn of the knob 40, thereby readily facilitating the holding of the small imager which would otherwise be difficult to  
25 hold and manipulate.

Since the improved magnetic chuck 10 of the present invention may be readily produced and integrated with existing video creation and display assembly systems and devices, and since the advantages as described herein are provided, it is expected that  
30 it will be readily accepted in the industry. For these and other reasons, it is expected that the utility and industrial applicability of the invention will be both significant in scope and long-lasting in duration.